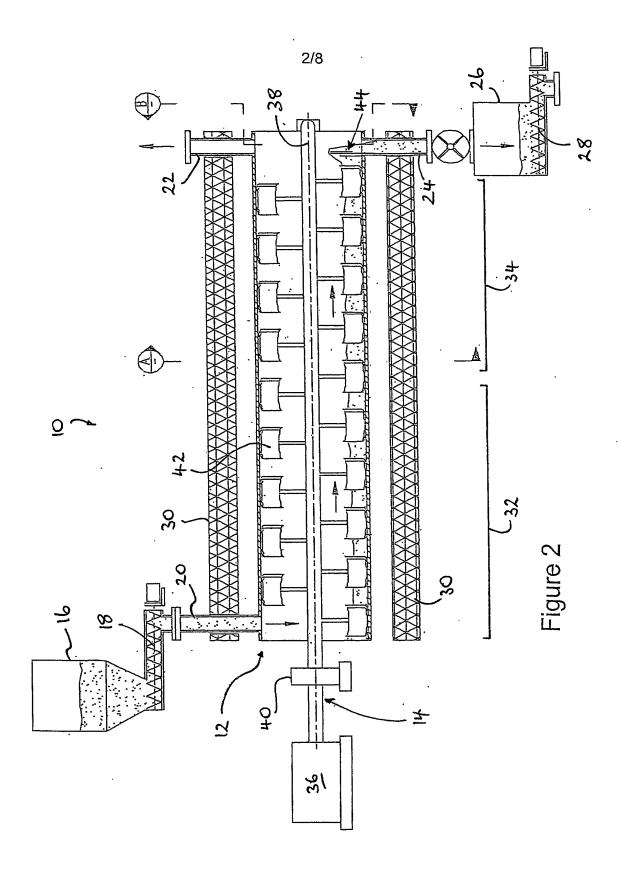


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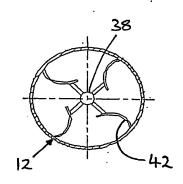


Figure 3

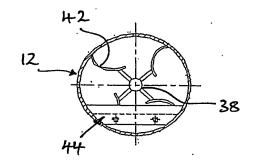


Figure 4

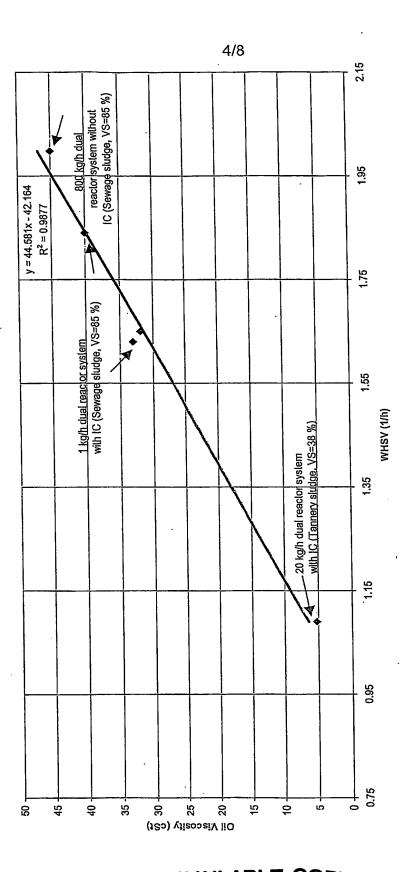
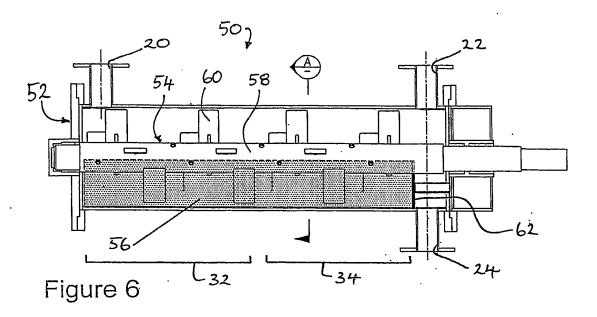


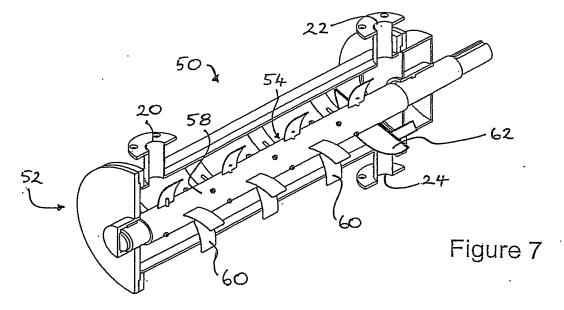
Figure 5

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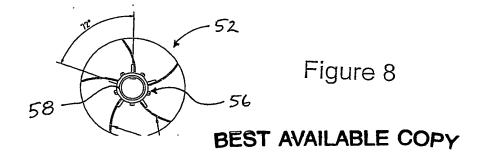
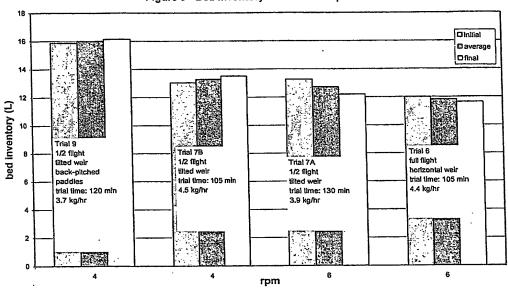
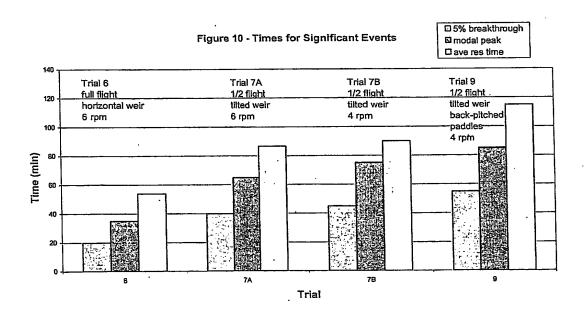


Figure 9 - Bed Inventory vs Rotation Speed





Figue 11 - Cumulative Residence Time Distributions for All Trials

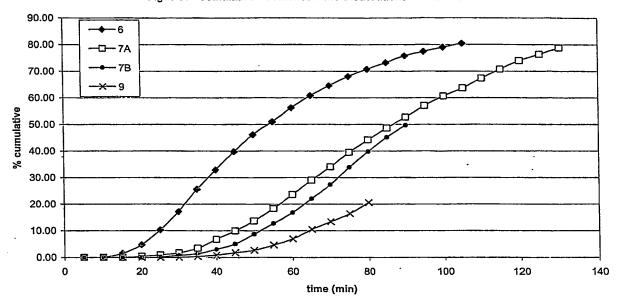
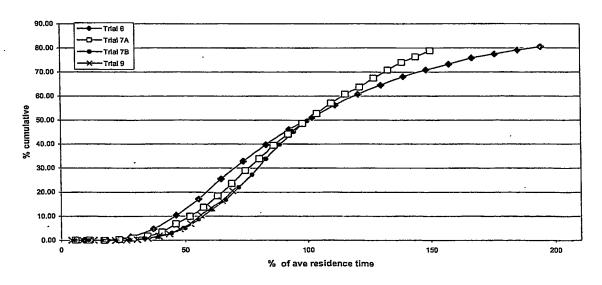


Figure 12 - Comparative Residence Times



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Figure 13 - Comparative Residence Times

